

Мапка Б6-2 (1 шм.)

NO3.122

Technical drawing of a rectangular plate with dimensions and labels. The overall dimensions are 4,380 (width) and 3,280 (height). The plate features a central horizontal slot with a width of 220 and a height of 225. The slot is flanked by two vertical sections, each with a width of 281 and a height of 225. The distance between the vertical sections is 286. The distance from the left edge to the first vertical section is 286, and from the second vertical section to the right edge is 286. The distance from the left edge to the center of the slot is 150, and from the center of the slot to the right edge is 150. The distance from the top edge to the center of the slot is 225, and from the center of the slot to the bottom edge is 225. The distance from the left edge to the center of the slot is 281, and from the center of the slot to the right edge is 281. The distance from the top edge to the center of the slot is 225, and from the center of the slot to the bottom edge is 225. The distance from the left edge to the center of the slot is 281, and from the center of the slot to the right edge is 281. The distance from the top edge to the center of the slot is 225, and from the center of the slot to the bottom edge is 225.

Technical drawing of a rectangular plate. The overall width is 244 and the overall height is 4220. The plate has a central break line, indicated by a zigzag line. The distance from the top edge to the break line is 80, and the distance from the bottom edge to the break line is 80. The drawing is labeled with dimensions 244, 4220, and 80.

ВЫБОРКА МЕТАЛЛА				
Профиль	Вес (кг)	Марка стали	Примечание	
Г25Ш1	193,2	Г24,5		
Г 10	5,5	Г24,5		
Г 14	16,2	Г25,5		
Г 20	0,8	Г24,5		
На сформов. швы		2,2		
Итого:	217,8			

103.281

The image contains three technical drawings of a bridge structure:

- Top Drawing (Cross-section A-A):** Shows a cross-section of a bridge with a central pier. The pier has a width of 230 and a height of 286. The bridge deck has a width of 25 on each side of the pier. The pier is labeled with a height of 122. The bridge deck is labeled with a width of 25 on each side of the pier. The pier is labeled with a height of 122. The bridge deck is labeled with a width of 25 on each side of the pier.
- Middle Drawing (Longitudinal section B-B):** Shows a longitudinal section of the bridge. The bridge has a total length of 230. The bridge deck has a width of 25 on each side of the pier. The pier is labeled with a height of 122. The bridge deck is labeled with a width of 25 on each side of the pier. The pier is labeled with a height of 122. The bridge deck is labeled with a width of 25 on each side of the pier.
- Bottom Drawing (Cross-section B-B):** Shows a cross-section of the bridge with a central pier. The pier has a width of 230 and a height of 286. The bridge deck has a width of 25 on each side of the pier. The pier is labeled with a height of 122. The bridge deck is labeled with a width of 25 on each side of the pier. The pier is labeled with a height of 122. The bridge deck is labeled with a width of 25 on each side of the pier.

Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 320
- Overall height: 460
- Distance from left edge to center of left hole: 50
- Distance from right edge to center of right hole: 50
- Distance from top edge to center of top hole: 80
- Distance from bottom edge to center of bottom hole: 80
- Distance between the two holes (center-to-center): 220
- Central hole dimensions: $\varnothing 00\text{mm}$ (diameter) and 19×56 (length and width).

Инд N подл	Подпись и дата	Взам инд N
ТРЕБУЕТСЯ ИЗГОТОВИТЬ		
Марка элемен- та	Кол-во шт.	Вес, кгс
Бб-2	1	одного элемента
		всех
Общий вес	217,8	217,8

103.225

103.286

A square with side length 50. The top side is labeled 50 with a double tick mark. The right side is labeled 50 with a double tick mark.

[illegible]

СПЕЦИФИКАЦИЯ									
Марка эле-мент-ма	№ де-мо-ну	Кон-фо		Сечение	Длина мм	Вес, кг		Марка	Примечание
		шм.	н			Одноу демолу	Всех шм.		
ББ-2	122	1		125Ш1	4,380	193,2	193,2	С24,5	
	225	4		- 80x10	220	14	5,5	С24,5	
	281	1		- 320x14	4,60	16,2	16,2	С255	
	286	2		- 50x20	50	0,4	0,8	С24,5	
		Вес старых шиб		1%		2,2	217,8		

- Изготовление конструкций и их монтаж производить в соответствии с требованиями:
 - ГОСТ 23118-99 "Конструкции стальные стропильные"
 - СНБЗ-101-98 "Изготовление и контроль качества стальных стропильных конструкций"
 - СНиП 3.03.01-87 "Несущие ограждающие конструкции"
 - СНиП II-23-81 "Стальные конструкции"
3. Размеры в скобках, выполнять после сборки и сварки.
4. Острые кромки деталей и отверстий притупить по R=1мм.
5. Все металлоконструкцию окрасить грунтом ГФ-021-12 (соя)
6. Контроль сварных соединений в соответствии с РД 03.06.03, нормы по ВИК СНБЗ-101-98.
7. Сварку производить полуавтоматом в среде углекислого газа по ГОСТ 14771-76 сварочной проволокой ГОСТ 2246-70
8. Места монтажных швов не грунтовать на 80мм.

[illegible]